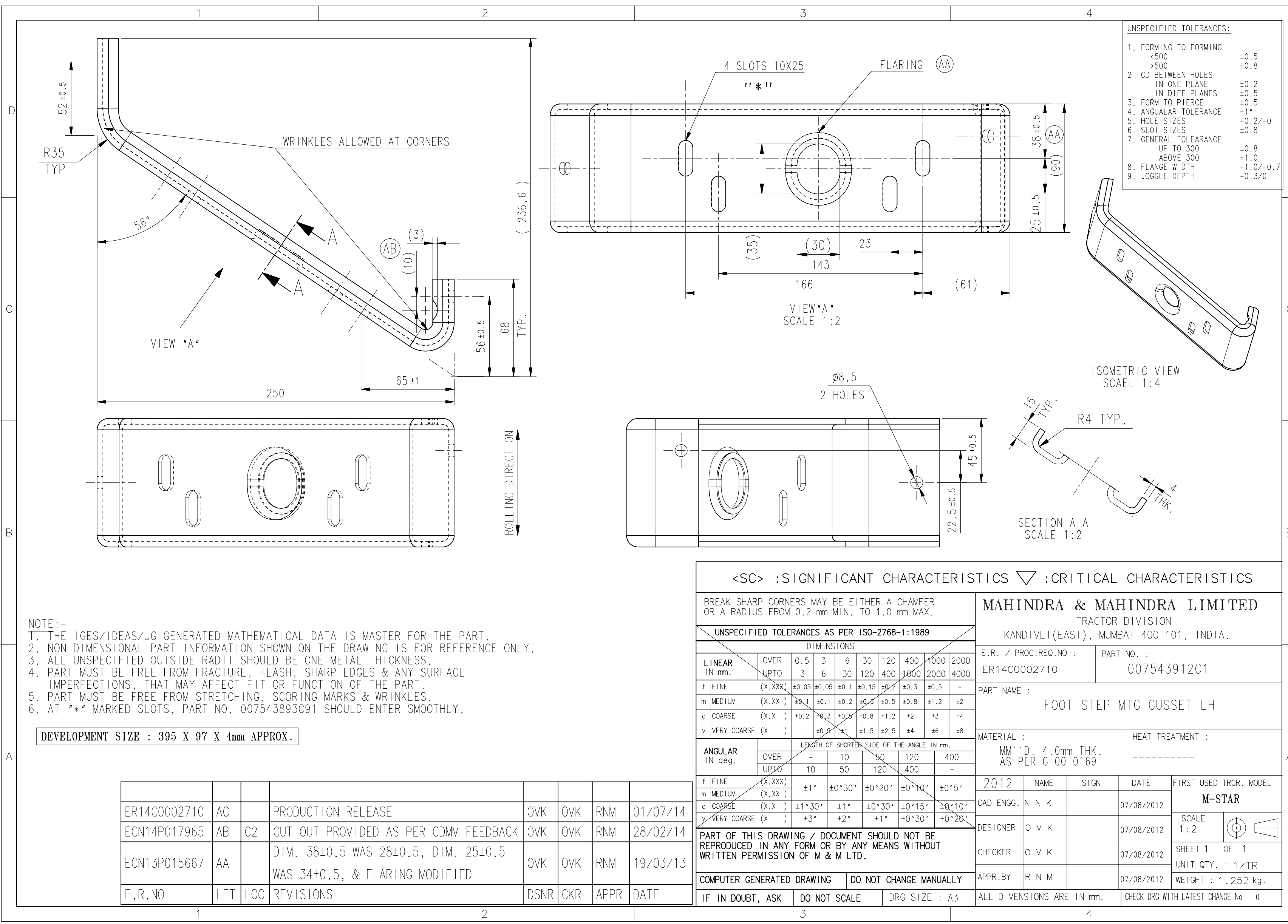
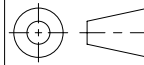




NOTE:-
1. THE IGES/IDEAS/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. NON DIMENSIONAL PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
3. ALL UNSPECIFIED OUTSIDE RADII SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, FLASH, SHARP EDGES & ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.
6. AT "*" MARKED SLOTS, PART NO. 007543893C91 SHOULD ENTER SMOOTHLY.

DEVELOPMENT SIZE : 395 X 97 X 4mm APPROX.

ER14C0002710	AC		PRODUCTION RELEASE	OVK	OVK	RNM	01/07/14
ECN14P017965	AB	C2	CUT OUT PROVIDED AS PER CDMM FEEDBACK	OVK	OVK	RNM	28/02/14
ECN13P015667	AA		DIM. 38±0.5 WAS 28±0.5, DIM. 25±0.5 WAS 34±0.5, & FLARING MODIFIED	OVK	OVK	RNM	19/03/13
E.R.NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS													
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.							MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.						
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989							E.R. / PROC.REQ.NO : ER14C0002710			PART NO. : 007543912C1			
DIMENSIONS							PART NAME : FOOT STEP MTG GUSSET LH						
L INER IN mm.	OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000				
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-				
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4				
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8				
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.												
	OVER	-	10	50	120	400							
	UPTO	10	50	120	400	-							
f FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'							
m MEDIUM	(X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'							
c COARSE	(X.X)	±1°30'	±1°	±0°30'	±0°15'	±0°10'							
v VERY COARSE	(X)	±3°	±2°	±1°	±0°30'	±0°20'							
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.							2012 NAME SIGN DATE FIRST USED TRCR. MODEL						
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY							CAD ENGG. N N K			07/08/2012		M-STAR	
							DESIGNER O V K			07/08/2012		SCALE 1:2 	
							CHECKER O V K			07/08/2012		SHEET 1 OF 1	
							APPR.BY R N M			07/08/2012		UNIT QTY. : 1/TR	
										WEIGHT : 1.252 kg.			
IF IN DOUBT, ASK		DO NOT SCALE			DRG SIZE : A3		ALL DIMENSIONS ARE IN mm.			CHECK DRG WITH LATEST CHANGE No 0			